



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D350-636-011**  
**Job Sheet 171310**



**Part No:** D350-636-011

**Job Qty:** 1 ea

**Part Name:** Skidtube LH, Std Wearplates, DART (Apical) Cylindrical/Aerazur Float Comp.



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 1/30/18

**Job Tracking No:**

**Due Date:** 2/9/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** D2750-041 REV G SHEETS 1,2,4,8 IPP Rev:I 02.09.25 IPP Rev:J 06-03-23 As per Rev D IPP Rev:K 06-07.13  
As per dsi9343 IPP Rev:L 07-07-28 Added SS Wearplates(Rev E) JLM Verf:EC IPP Rev:M 08-04-22 DD  
verified:EC IPP Rev:N 08-09-23 revF DD verified:ec IPP Rev:O 09-02-06 per PAR09-010 DD verf:EC IPP  
Rev:P 10.06.22 revise seq110 DD verf:EC IPP Rev:Q 10.10.01 as per IIN revH DDverf:EC IPP REV:R  
13.08.27 PER ECN13-594 DD VERF:JLM

**Ship Via:**

**Bill of Materials**

**DART**  
**AEROSPACE**  
**S040971**



**Skidtube LH, Std Wearplates, DART (Apical)**  
**Cylindrical/Aerazur Float Comp.**

**PART NO: D350-636-011**

**Original Serial #: S040971**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation 02/09/18**  
**CHG007**

**Job No: 171310**

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www.dartaerospace.com

**S040971x1xLH**

1/30/18 4:02 PM Dart.Gagnon.Michelle

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 1 Ea  |            | 2/8/18   | 0.00      | 0.00    | Start Up Skidtubes-1  |           |                  |
| 110   | Skidtubes          | 1 pcs |            | 2/8/18   | 0.00      | 4.55    | Skidtubes-4           |           | DAS BE           |
| 120   | QC                 | 1 pcs |            | 2/8/18   | 0.00      | 0.00    | QC10                  |           | 38 DAS           |
| 130   | QC                 | 1 pcs |            | 2/8/18   | 0.00      | 0.00    | QC5                   |           | 9-89 38          |
| 140   | HandFinish         | 1 pcs |            | 2/8/18   | 0.00      | 0.93    | HandFinish1           |           | 2018/02/18/JS    |
| 150   | QC                 | 1 pcs |            | 2/8/18   | 0.00      | 0.00    | QC7-2                 |           | BE               |
| 160   | Skidtubes          | 1 pcs |            | 2/8/18   | 0.00      | 4.55    | Skidtubes-4           |           | BE               |
| 170   | QC                 | 1 pcs |            | 2/8/18   | 0.00      | 0.00    | QC10                  |           | EB               |
| 180   | QC                 | 1 pcs |            | 2/8/18   | 0.00      | 0.00    | QC5                   |           | EB               |
| 190   | HandFinish         | 1 pcs |            | 2/8/18   | 0.00      | 0.93    | HandFinish2           |           | 18-03-01/84      |
| 200   | SprayPaint         | 1 pcs |            | 2/8/18   | 0.00      | 0.53    | Spray Paint           |           |                  |
| 210   | QC                 | 1 pcs |            | 2/8/18   | 0.00      | 0.00    | QC14                  |           | REB 18-03-12     |
| 230   | HandFinish         | 1 pcs |            | 2/9/18   | 0.00      | 0.93    | HandFinish4           |           | BE 18-03-12      |
| 240   | QC                 | 1 pcs |            | 2/9/18   | 0.00      | 0.00    | QC5                   |           | 38               |
| 250   | Packaging          | 1 pcs |            | 2/9/18   | 0.00      | 0.00    | Packaging1-3          |           | 9-89 MAR 13 2018 |
| 260   | QC                 | 1 pcs |            | 2/9/18   | 0.00      | 0.00    | QC4                   |           | Smb              |
| 265   | DC                 | 1 pcs |            | 2/9/18   | 0.00      | 0.00    | DC                    |           |                  |
| 270   | Packaging          | 1 pcs |            | 2/9/18   | 0.00      | 0.00    | Packaging3-1          |           | DAS Smb          |
| 280   | QC21-FG            | 1 Ea  |            | 2/9/18   | 0.00      | 0.00    | QC21                  |           | 21 MAR 14 2018   |

Part Op 110 - 1- Pick D2600-3 Bent 2- Deburr FWD and AFT ends, remove bending marks. Scribe batch# inside AFT end per dwg Descriptions: D2750-1 3- Drill pilot holes for blade fitting bolt holes using DT8983. Start with 3/16", then open to 0.500" using center drill then ream holes using 0.500" reamer. PIN first side. Repeat process on second side. \*\*\*ENSURE PROPER POSITIONING FWD BEND MUST BE FACING UP WHEN DRILLING FIRST SIDE\*\*\* Drill pilot holes as per Dwg D2750 sheet 4 (D2750-1 details). Drill using drill Jig DT8150 & DT8863A for 2nd side only DT8863B for first side (detail B) 4- Locate DT8330 off of blade fitting bolt holes and drill pilot holes for blade fitting. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 5- Drill pilot holes for wearplates as per Dwg D2750 using DT8108 open to 0.297". 6- Open up holes of Detail A to 0.297" (total of 2 holes per side) 7- Weld D2744 Cap as per Dwg D2750 and QSI 004. Fill grooves in bend left from bending as per QSI 004 A/R Aluminum Rod batch: M138673 8- Grind welds flush as per Dwg D2750

160 - 1- Open up holes using hole saw of Detail C and ground handling to 0.625" (total of 8 holes per side) as per dwg D2750. 2- Open up holes using hole saw of Detail B to 0.750" (total of 4 holes per side) as per dwg D2750. 3- Open float hole using un-bit to 0.500" (4 per side) 4- Chamfer holes of Detail B, C, ground handling and float holes per dwg D2750 (welding instructions on sheet 8) 5- Deburr and blow out all chips from inside of tube 6- Prepare tube for welding, remove alodine as required. 7- Bond web D2739 in place as per QSI 015, let cure for 12hrs. A/R Sikaflex-291 batch: M138654 exp. date: 2018-04-20 \*\*\*ATTN: USE I-BEAM LOCATION AID (BLADE FITTING)\*\*\* 8- Weld spacers D3490-1, D3490-3 and D2743 as per dwg D2750 & QSI004 (welding instructions on sheet 8) A/R Aluminum Rod batch: M138673 9- At section AJ-AJ drill out x-bolt spacer to 0.404" 10- Grind welds flush as per Dwg D2750 11- Spot face ground handling holes section (total of 4 places per side) as per dwg D2750 12- Deburr holes, ensure tube is free of all scratches before sending to paint.

180 - \*\*\*VERIFY C'BOARD IS GOOD\*\*\*

190 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch.

200 - 1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: \_\_\_\_\_ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: \_\_\_\_\_

210 - Inspect for foreign object per QSI 024

230 - 1- Install inserts as per Dwg D2750 2- Inspect for Foreign Objects 3- Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D2750 SIKA FLEX 241 BATCH: M138654 EXP DATE: 18/04 4- Assemble o'ring to plug as per dwg D3492 and apply o'ring lube A/R 55-o'ring lube batch: M135477 5- Coat all exposed fasteners with "LPS Procyon" batch: M133690

260 - \*\*\*\*\*ensure antiseize is on AN8C21A bolts\*\*\*\*\*

265 - record fwd angle: 96.0 Photocopy blue file and type labels per PPP D350-636-011 CHG 007

270 - Package as per PPP D350-636-011 Location : FG072

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9-89

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| Job BOM         |                   |               |                       |           |
|-----------------|-------------------|---------------|-----------------------|-----------|
| Part / Item     | Component Name    | Quantity      | Operation             | Container |
| D2600-3-BENT-LH | Extrusion Bent LH | 1 Ea (1 ea)   | 90-Start up Operation | 5031538   |
| D2744           | Cap               | 1 Ea (1 ea)   | 90-Start up Operation | 5038835   |
| D2739           | 350 I-Beam        | 1 Ea (1 ea)   | 160-Skidtubes         | 5040307   |
| D2743           | Crossbolt Spacer  | 8 Ea (8 ea)   | 160-Skidtubes         | 50266B9   |
| D3490-1         | Cross Bolt Spacer | 4 Ea (4 ea)   | 160-Skidtubes         | 5017322   |
| D3490-3         | Cross Bolt Spacer | 4 Ea (4 ea)   | 160-Skidtubes         | 50308917  |
| AN3C5A          | Bolt              | 34 Ea (34 ea) | 230-HandFinish        |           |
| AN3C6A          | Bolt              | 4 Ea (4 ea)   | 230-HandFinish        |           |
| AN6C44A         | Bolt              | 4 Ea (4 ea)   | 230-HandFinish        |           |
| AN8C35A         | Bolt              | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D2745           | Bushing           | 8 Ea (8 ea)   | 230-HandFinish        |           |
| D3488-041       | Blade Fitting LH  | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3492-1         | Plug              | 8 Ea (8 ea)   | 230-HandFinish        |           |
| D3492-3         | Plug              | 8 Ea (8 ea)   | 230-HandFinish        |           |
| D3535-25        | Wearplate Center  | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3536-25        | Gasket Center     | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3537-1         | Wearpad           | 3 Ea (3 ea)   | 230-HandFinish        |           |
| D3631-1         | Washer            | 8 Ea (8 ea)   | 230-HandFinish        |           |
| D3791-1         | Wearpad           | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3793-1         | Wearplate Fwd     | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3793-3         | Wearplate Aft     | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3794-1         | Gasket Fwd        | 1 Ea (1 ea)   | 230-HandFinish        |           |
| D3794-3         | Gasket Aft        | 1 Ea (1 ea)   | 230-HandFinish        |           |
| MS21043-6       | Nut               | 4 Ea (4 ea)   | 230-HandFinish        |           |
| MS21083C8       | Nut               | 1 Ea (1 ea)   | 230-HandFinish        |           |
| NAS1149C0332R   | Washer            | 38 Ea (38 ea) | 230-HandFinish        |           |
| NAS1149C0832R   | Washer            | 1 Ea (1 ea)   | 230-HandFinish        |           |
| NAS1515H3L      | Washer            | 4 Ea (4 ea)   | 230-HandFinish        |           |
| NAS1611-010     | O-Ring            | 8 Ea (8 ea)   | 230-HandFinish        |           |
| NAS1611-013     | O-Ring            | 8 Ea (8 ea)   | 230-HandFinish        |           |
| ALS4-1032-225   | Rivnut            | 38 Ea (38 ea) | 230-HandFinish        |           |
| AN8C21A         | Bolt              | 2 Ea (2 ea)   | 250-Packaging         |           |
| D2741           | Replacement Blade | 1 Ea (1 ea)   | 250-Packaging         |           |
| D3493-1         | Washer            | 2 Ea (2 ea)   | 250-Packaging         |           |
| D3532-1         | Spacer            | 2 Ea (2 ea)   | 250-Packaging         |           |
| MS21083C8       | Nut               | 2 Ea (2 ea)   | 250-Packaging         |           |
| NAS1149D0863J   | Washer            | 2 Ea (2 ea)   | 250-Packaging         |           |

| Job Allocations                    |                 |          |           |           |
|------------------------------------|-----------------|----------|-----------|-----------|
| Operation                          | Component Part  | Required | Inventory | Allocated |
| 90-Start up Operation              | D2600-3-BENT-LH | 1        | 3         | 0         |
|                                    | D2744           | 1        | 2         | 0         |
| 160-Skidtubes                      | D2739           | 1        | 7         | 0         |
|                                    | D2743           | 8        | 151       | 0         |
|                                    | D3490-1         | 4        | 44        | 0         |
|                                    | D3490-3         | 4        | 27        | 0         |
|                                    | ALS4-1032-225   | 38       | 1,399     | 0         |
| 230-HandFinish                     | AN3C5A          | 34       | 1,069     | 0         |
|                                    | AN3C6A          | 4        | 222       | 0         |
|                                    | AN6C44A         | 4        | 487       | 0         |
|                                    | AN8C35A         | 1        | 83        | 0         |
|                                    | D2745           | 8        | 185       | 0         |
|                                    | D3488-041       | 1        | 5         | 0         |
|                                    | D3492-1         | 8        | 179       | 0         |
|                                    | D3492-3         | 8        | 232       | 0         |
|                                    | D3535-25        | 1        | 20        | 0         |
|                                    | D3536-25        | 1        | 23        | 0         |
|                                    | D3537-1         | 3        | 18        | 0         |
|                                    | D3631-1         | 8        | 134       | 0         |
|                                    | D3791-1         | 1        | 18        | 0         |
|                                    | D3793-1         | 1        | 19        | 0         |
|                                    | D3793-3         | 1        | 25        | 0         |
|                                    | D3794-1         | 1        | 27        | 0         |
|                                    | D3794-3         | 1        | 17        | 0         |
|                                    | MS21043-6       | 4        | 67        | 0         |
|                                    | MS21083C8       | 1        | 123       | 0         |
|                                    | NAS1149C0332R   | 38       | 3,099     | 0         |
|                                    | NAS1149C0832R   | 1        | 108       | 0         |
|                                    | NAS1515H3L      | 4        | 435       | 0         |
|                                    | NAS1611-010     | 8        | 359       | 0         |
|                                    | NAS1611-013     | 8        | 447       | 0         |
| 250-Packaging                      | AN8C21A         | 2        | 209       | 0         |
|                                    | D2741           | 1        | 33        | 0         |
|                                    | D3493-1         | 2        | 62        | 0         |
|                                    | D3532-1         | 2        | 32        | 0         |
|                                    | MS21083C8       | 2        | 123       | 0         |
|                                    | NAS1149D0863J   | 2        | 189       | 0         |
| Part Specifications                |                 |          |           |           |
| Specifications could not be found. |                 |          |           |           |

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| QTY<br>-041 | QTY<br>-042 | QTY<br>-043 | QTY<br>-044 | PART NUMBER   | DESCRIPTION                                                |
|-------------|-------------|-------------|-------------|---------------|------------------------------------------------------------|
| X           |             |             |             | D2750-041     | 350 SKIDTUBE ASSEMBLY, LH                                  |
|             | X           |             |             | D2750-042     | 350 SKIDTUBE ASSEMBLY, RH                                  |
|             |             | X           |             | D2750-043     | 350 SKIDTUBE ASSEMBLY, LH                                  |
|             |             |             | X           | D2750-044     | 350 SKIDTUBE ASSEMBLY, RH                                  |
| 1           | 1           | 1           | 1           | D2739         | WEB                                                        |
| 8           | 8           | 8           | 8           | D2743         | SPACER                                                     |
| 1           | 1           | 1           | 1           | D2744         | CAP                                                        |
| 8           | 8           | 8           | 8           | D2745         | BUSHING                                                    |
| 1           | 1           |             |             | D2750-1       | SKIDTUBE WELDMENT, LH                                      |
|             |             | 1           |             | D2750-2       | SKIDTUBE WELDMENT, RH                                      |
|             |             |             | 1           | D2750-3       | SKIDTUBE WELDMENT, LH                                      |
| 1           |             | 1           |             | D2750-4       | SKIDTUBE WELDMENT, RH                                      |
|             | 1           |             | 1           | D3488-041     | BLADE FITTING, LH                                          |
|             |             |             | 1           | D3488-042     | BLADE FITTING, RH                                          |
| 4           | 4           | 4           | 4           | D3490-1       | SPACER                                                     |
| 4           | 4           |             |             | D3490-3       | SPACER                                                     |
|             |             | 4           | 4           | D3490-5       | SPACER                                                     |
| 8           | 8           | 8           | 8           | D3492-041     | PLUG ASSEMBLY                                              |
| 8           | 8           |             |             | D3492-043     | PLUG ASSEMBLY                                              |
|             |             | 8           | 8           | D3492-045     | PLUG ASSEMBLY                                              |
| 1           | 1           | 1           | 1           | D3535-25      | WEARSHOE                                                   |
| 1           | 1           | 1           | 1           | D3536-25      | GASKET                                                     |
| 3           | 3           | 3           | 3           | D3537-1       | WEARPAD                                                    |
| 8           | 8           | 8           | 8           | D3631-1       | WASHER                                                     |
| 1           | 1           | 1           | 1           | D3791-1       | WEARPLATE                                                  |
| 1           | 1           | 1           | 1           | D3793-1       | WEARSHOE                                                   |
| 1           | 1           | 1           | 1           | D3793-3       | WEARSHOE                                                   |
| 1           | 1           | 1           | 1           | D3794-1       | GASKET                                                     |
| 1           | 1           | 1           | 1           | D3794-3       | GASKET                                                     |
| 38          | 38          | 38          | 38          | ALS4-1032-225 | INSERT (OR ALS7-1032-225,<br>AKS4-1032-225, AELS-1032-225) |
| 34          | 34          | 34          | 34          | AN3C5A        | BOLT                                                       |
| 4           | 4           | 4           | 4           | AN3C6A        | BOLT                                                       |
| 4           | 4           | 4           | 4           | AN8C44A       | BOLT                                                       |
| 1           | 1           | 1           | 1           | AN8C35A       | BOLT                                                       |
| 38          | 38          | 38          | 38          | AN980C10L     | WASHER                                                     |
| 1           | 1           | 1           | 1           | AN980C816L    | WASHER                                                     |
| 4           | 4           | 4           | 4           | MS21043-6     | NUT                                                        |
| 1           | 1           | 1           | 1           | MS21083C8     | NUT                                                        |
| 4           | 4           | 4           | 4           | NAS1515H3L    | WASHER                                                     |

#### GENERAL NOTES:

- MATERIAL: MAKE D2750-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.  
STANDARD: PRIME (REF. 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2  
OPTIONAL: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D2750-041/-042/-043/-044 = 26.5 LBS
- WELD PER DART QSI 004
- INSTALL ALS4-1032-225 INSERTS AFTER FINISH AS INDICATED. DRILL 'F' SIZE HOLES (Ø0.297) FOR WEARSHOE INSERTS
- FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:  
MINIMUM YIELD TENSILE STRENGTH = 35 KSI  
MINIMUM ULTIMATE TENSILE STRENGTH = 36 KSI
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF  
FINISH WITH MEK DEGREASER.
- SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

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|            |                                                                                                                                                                                                                                                                                                                                                                                                              |    |          |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----------|
| G          | CORRECTED TOLERANCE ON Ø0.500 THRU HOLE:<br>IS +0.010/-0.000, WAS +0.100/-0.000 (ZN B3-4, B2-5);<br>ADD VIEW TO CONTROL FWD BEND ORIENTATION<br>(ZN D-1-A/-6/-7); UPDATED FINISH OPTIONS; INSIDE OF<br>TUBE NO LONGER SPRAYED WITH LPS-3.<br>REASON: PART13-276 AND NCR13-2757                                                                                                                               | MB | 13.07.11 |
| F          | INCORPORATE DSI 9413;<br>QTY (3) D3537-1 WAS QTY (5) (ZN C8-1);<br>D3791-1/3 REPLACES D3535-1/3-35 (ZN C8-1);<br>D3794-1/3 REPLACES D3536-1/3-35 (ZN B8-1);<br>ADD D3791-1 (ZN C8-1);<br>WEARSHOE HOLES UNDER FWD/AST SADDLE REMOVED<br>(8 PL) WEARSHOE HARDWARE QTY UPDATED (ZN B8-1);<br>D3488-041/-042 HARDWARE UPDATED (ZN C1-8, 9, 10, 11);<br>ADD NOTE 12 AND 13 (ZN A8-1);<br>REASON: REF. NCR 08-043 | PH | 08.07.16 |
| E          | CHANGE TO STAINLESS STEEL WEARPLATES;<br>ADD RUBBER GASKETS; CHANGE INSERTS; ADD D3631-1;<br>REMOVE QTY (38) NAS1515H3L; REMOVE QTY (10)<br>NAS1515H3L; REMOVE D2741, QTY (2) AN980C816;<br>REMOVE QTY (2) MS21083C8                                                                                                                                                                                         | CB | 07.05.17 |
| D          | ADD HOLES AND SPACERS FOR APICAL FLOATS;<br>INCORPORATE DEO 9133/9157                                                                                                                                                                                                                                                                                                                                        | PH | 06.01.05 |
| C          | ADD D2750-3/D2750-4; INCORPORATE D2738 AND D2740                                                                                                                                                                                                                                                                                                                                                             | CP | 98.11.18 |
| B          | CHANGE MS24684-S293 TO AN8-16A                                                                                                                                                                                                                                                                                                                                                                               | CP | 98.09.01 |
| A          | NEW ISSUE                                                                                                                                                                                                                                                                                                                                                                                                    | DS | 98.04.16 |
| REV.       | DESCRIPTION                                                                                                                                                                                                                                                                                                                                                                                                  | BY | DATE     |
| DESIGN     | MM                                                                                                                                                                                                                                                                                                                                                                                                           |    |          |
| DRAWN      |                                                                                                                                                                                                                                                                                                                                                                                                              |    |          |
| CHECKED    |                                                                                                                                                                                                                                                                                                                                                                                                              |    |          |
| MFG. APPR. |                                                                                                                                                                                                                                                                                                                                                                                                              |    |          |
| APPROVED   |                                                                                                                                                                                                                                                                                                                                                                                                              |    |          |
| DE APPR.   |                                                                                                                                                                                                                                                                                                                                                                                                              |    |          |
| DATE       | 13.07.11                                                                                                                                                                                                                                                                                                                                                                                                     |    |          |

DART AEROSPACE USA, INC.

KENT, WA

DRAWING NO.

D2750

TITLE

350 SKIDTUBE ASSEMBLY

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REV. G

SHEET 1 OF 11

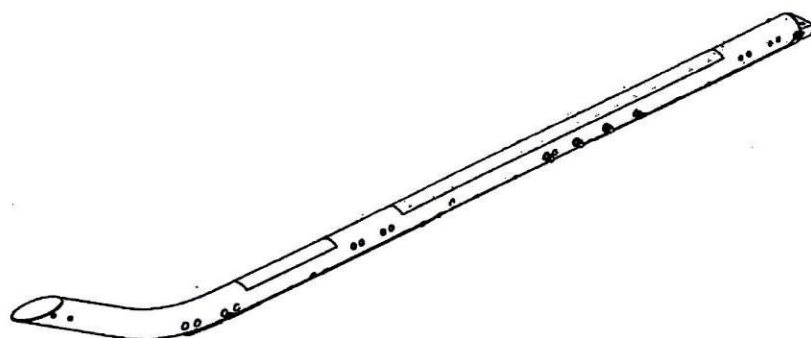
SCALE

NTS

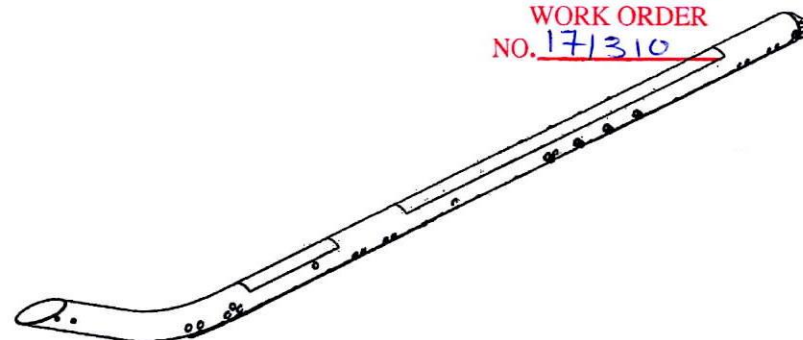


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**D2750-041 350 SKIDTUBE ASSEMBLY, LH**



**D2750-042 350 SKIDTUBE ASSEMBLY, RH**

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2013-08-13  
*MD*

|            |                    |                                                                                                                                                                                                                                                                                                                   |        |
|------------|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| DESIGN     | MM                 | DART AEROSPACE USA, INC.                                                                                                                                                                                                                                                                                          |        |
| DRAWN      | <i>[Signature]</i> | KENT, WA                                                                                                                                                                                                                                                                                                          |        |
| CHECKED    | <i>[Signature]</i> | DRAWING NO. D2750                                                                                                                                                                                                                                                                                                 | REV. G |
| MFG. APPR. | <i>[Signature]</i> | SHEET 2 OF 11                                                                                                                                                                                                                                                                                                     |        |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                                             | SCALE  |
| DE APPR.   | <i>[Signature]</i> | 350 SKIDTUBE ASSEMBLY                                                                                                                                                                                                                                                                                             | NTS    |
| DATE       | 13.07.11           | COPYRIGHT © 1980 BY DART AEROSPACE USA, INC.<br><small>THIS DOCUMENT IS PREPARED AND CONTAINED HEREIN IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR PURPOSES OR FOR THE REPRODUCTION OF ANY PART THEREOF WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> |        |



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**WITHOUT NOTICE**

## WORK ORDER

NO. 17  
D3488-041  
BLADE FITTING

JAN 30 2018

AN8C35A BOLT  
D3793-3 WEARSHOE, REF  
D3794-3 GASKET, REF  
SKIDTUBE, REF  
D3488-041 BLADE FITTING, REF  
SKIDTUBE, REF  
D3794-3 GASKET, REF  
D3793-3 WEARSHOE, REF  
AN880C316L WASHER  
MS21083C8 NUT  
(INSTALL BOLT ON THIS SIDE)

RELEASE  
2013-08-13

**AFTER FINISH,  
INSTALL  
ALS4-1032-225 INSERT  
AN3C8A BOLT  
AN960C10L WASHER  
NAS1615H3L WASHER  
4 PL**

**DETAIL AG** D8-8  
**SCALE 2X**

**DART AEROSPACE USA, INC.**

KENT, WA

|             |
|-------------|
| DRAWING NO. |
|-------------|

REV. G

**D2750**

**SHEET 8 OF 11**

| TITLE |
|-------|
|-------|

SCALE

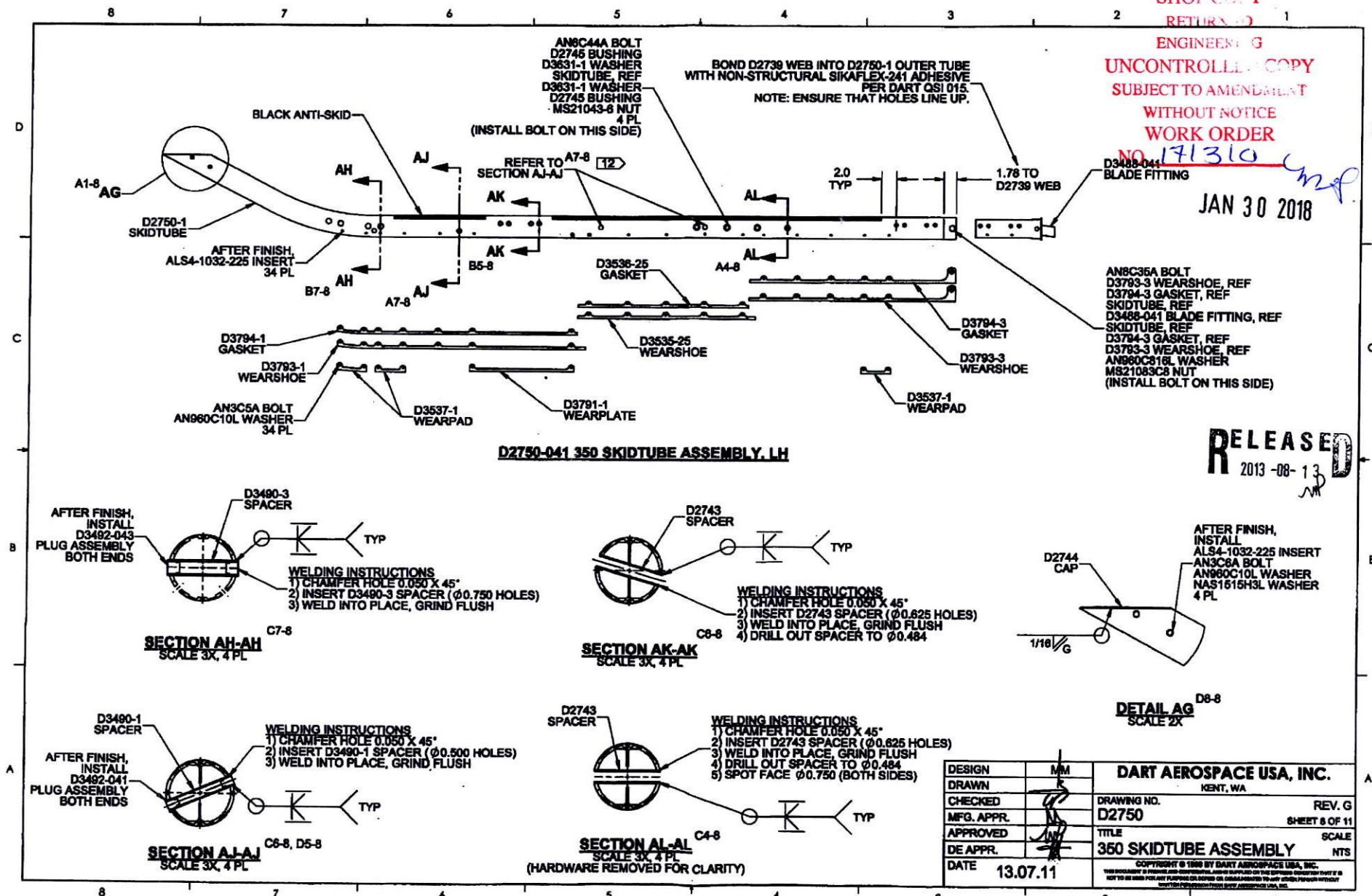
350 SW

ONLY SCALE

CONTINUED ON REVERSE SIDE

**NIS**

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Hawkesbury, ON  
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Canada

Tel (613) 632-5200

## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No       | Part Name         | From Container | Current Location | Quantity |
|----------------|--------------|---------------|-------------------|----------------|------------------|----------|
| 001621         | S050795      | AN8C21A       | Bolt              | FM137162       | OVER004          | 2        |
| 001621         | S050794      | D2741         | Replacement Blade | F163260-1      | ST538            | 1        |
| 001621         | S050793      | D3493-1       | Washer            | S031096        | ST037            | 2        |
| 001621         | S050792      | D3532-1       | Spacer            | S026734        | ST038            | 2        |
| 001621         | S050789      | MS21083C8     | Nut               | S016888        | ST297            | 2        |
| 001621         | S050788      | NAS1149D0863J | Washer            | F125268        | ST263            | 2        |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/13/18 1:33 PM dart.quirion.sonia